



## Pipe Radius Data Sheet

Pipe Diameter	Degrees per Joint	Standard Pipe Length (m)	Short Pipe Length (m)
900	1.9	3	1.5
1050	1.6	3	1.5
1200	1.4	3	1.5
1350	1.25	3	1.5
1500	1.15	2.6	1.5
1650	1.05	2.6	1.5
1800	0.95	2.6	1.5
1950	0.88	2.6	1.5
2100	0.82	2.6	1.5
2250	0.75	2.6	1.5

The degrees per joint are based upon setting the joint with a 15mm gap at the invert of the adjoining pipes and a 30mm gap at the springline (half barrel) on one side of the adjoining pipes.